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Figure 1

Optional Wire Withdrawal-Speed Feedback Signal



Wire Diameter Monitor

B

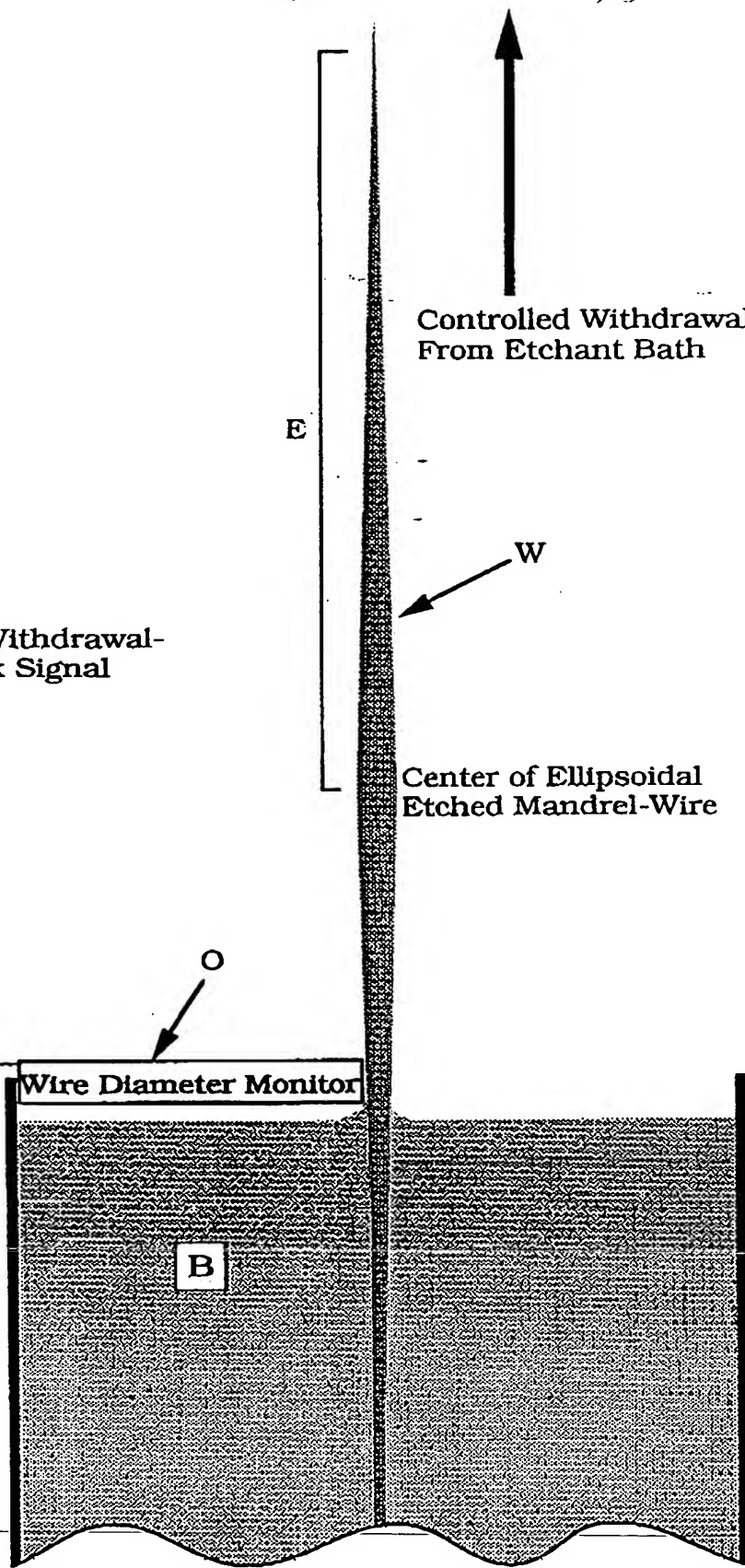
Etchant Bath

E

Center of Ellipsoidal Etched Mandrel-Wire

Controlled Withdrawal From Etchant Bath

W



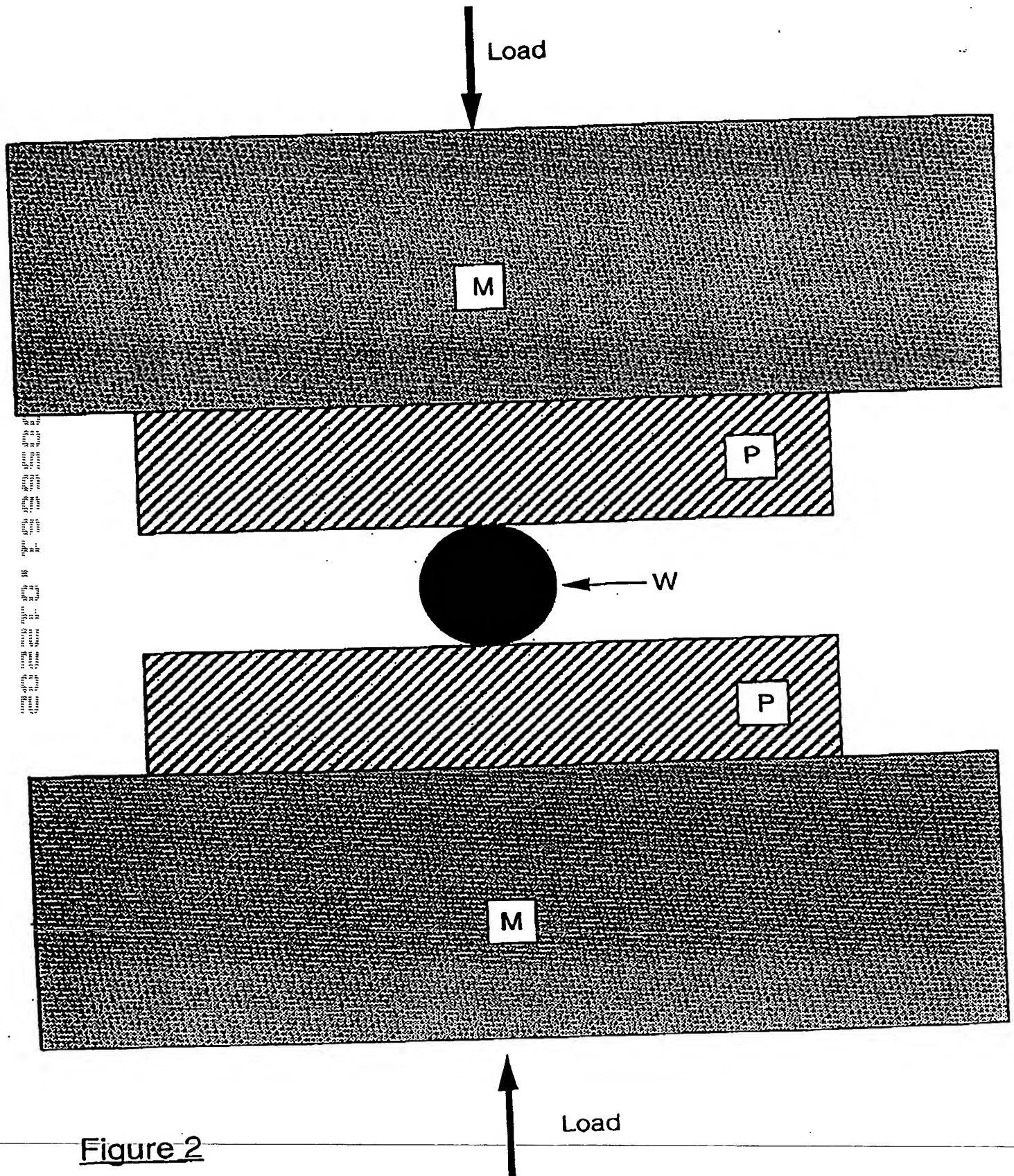


Figure 2

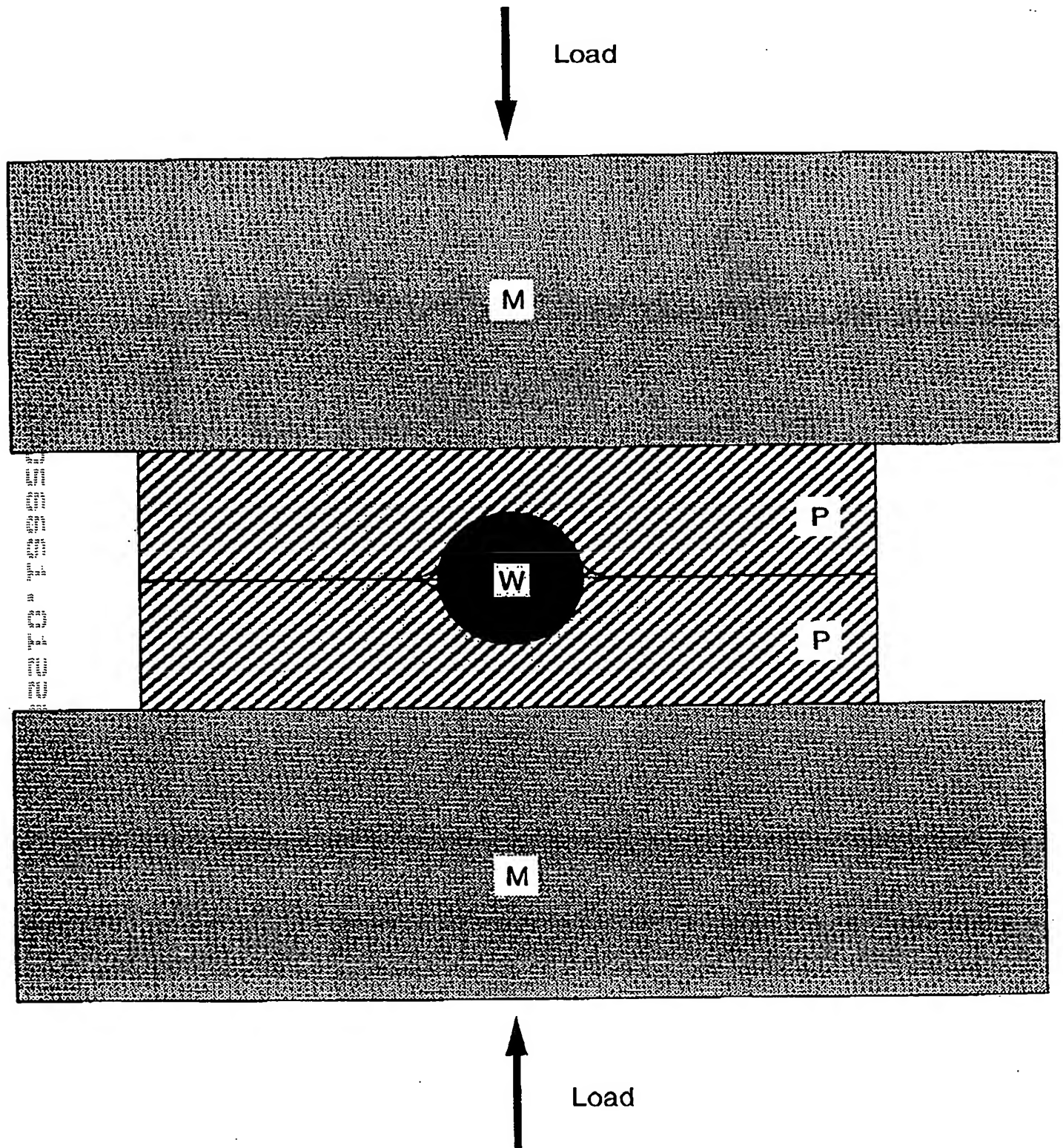


Figure 3

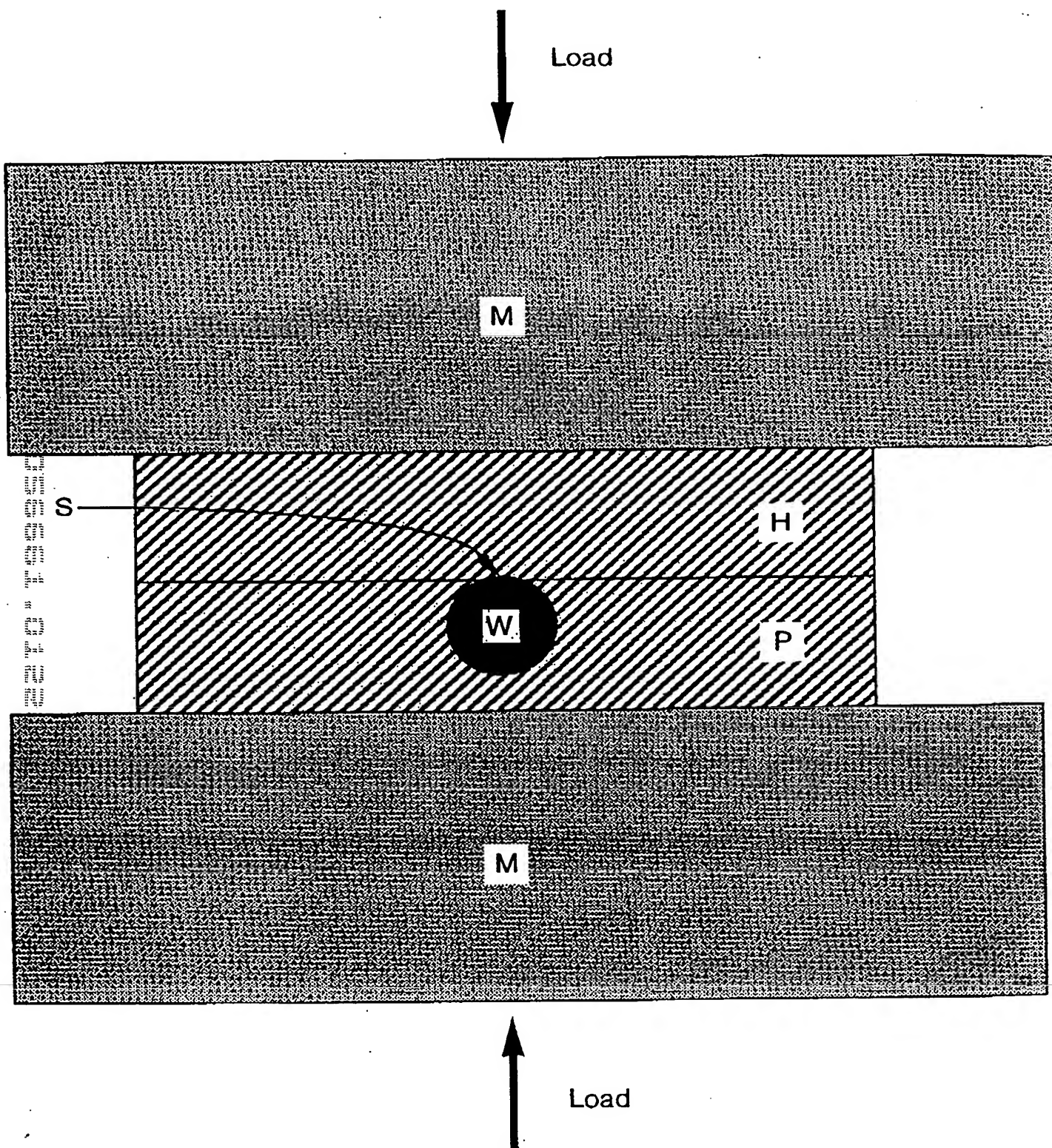


Figure 4

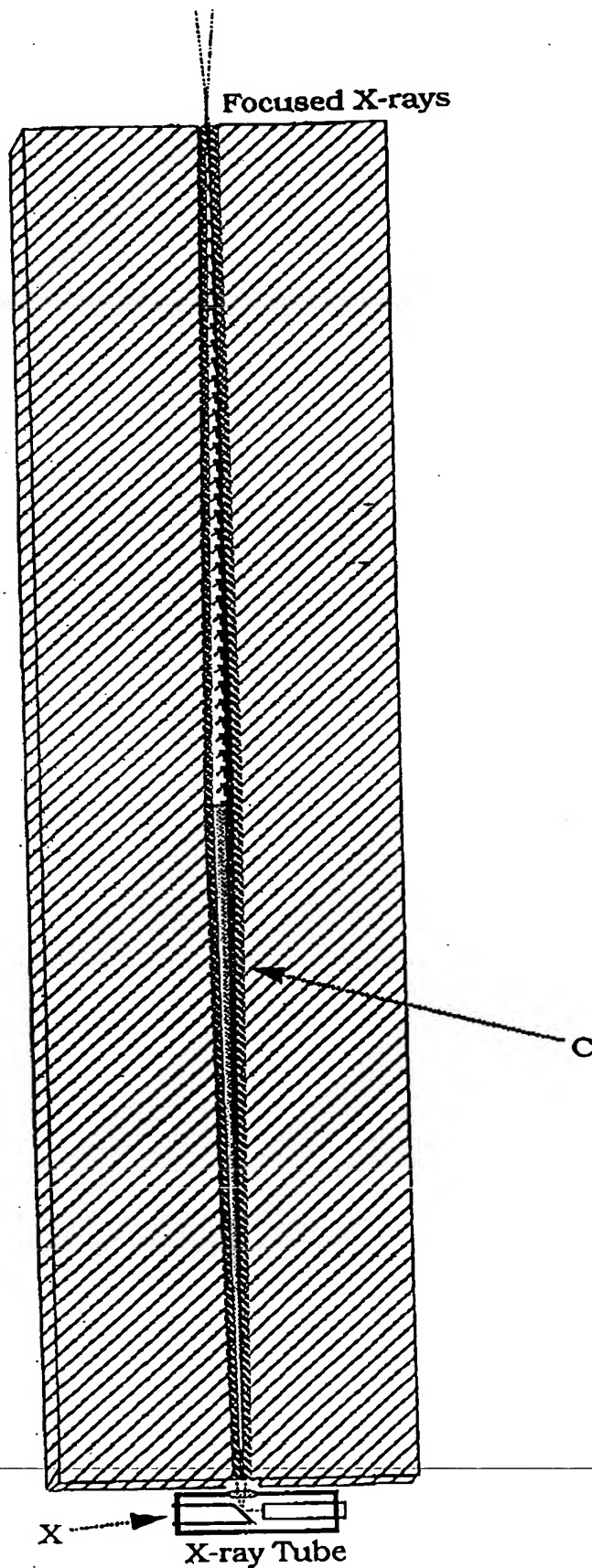


Figure 5

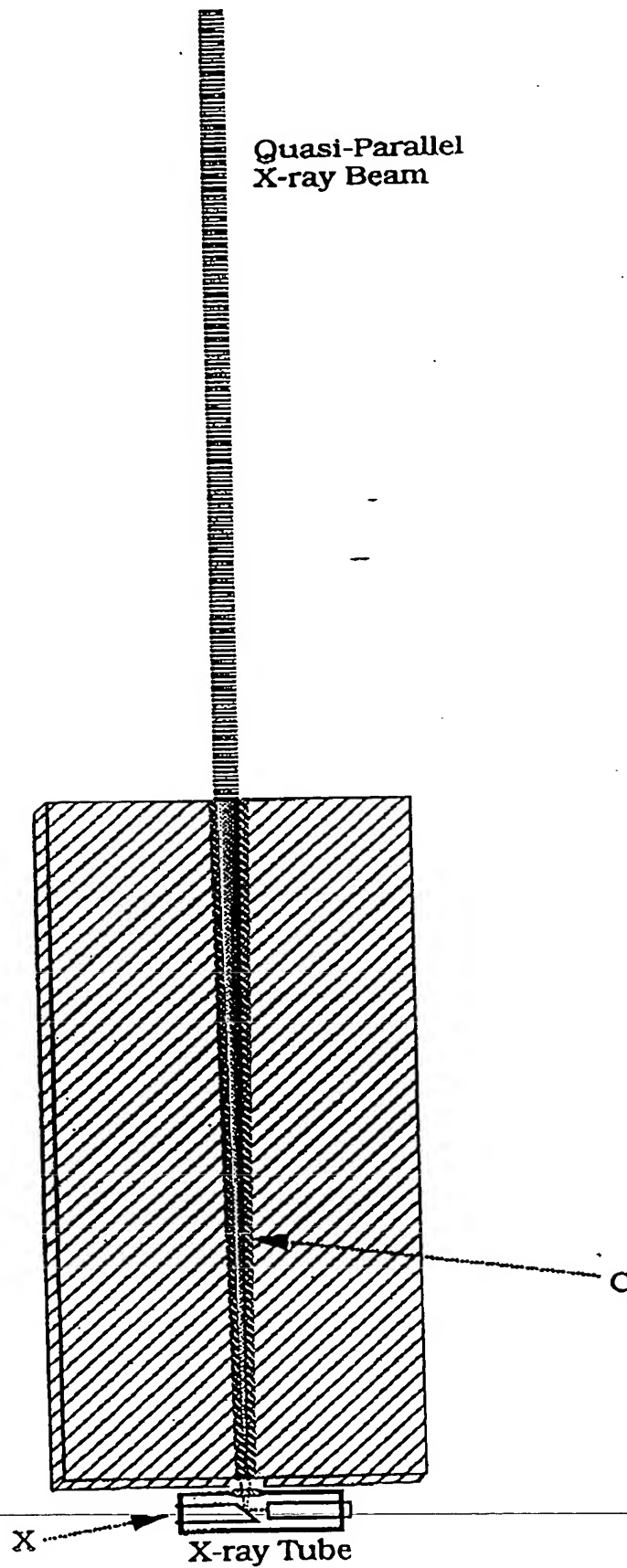


Figure 6

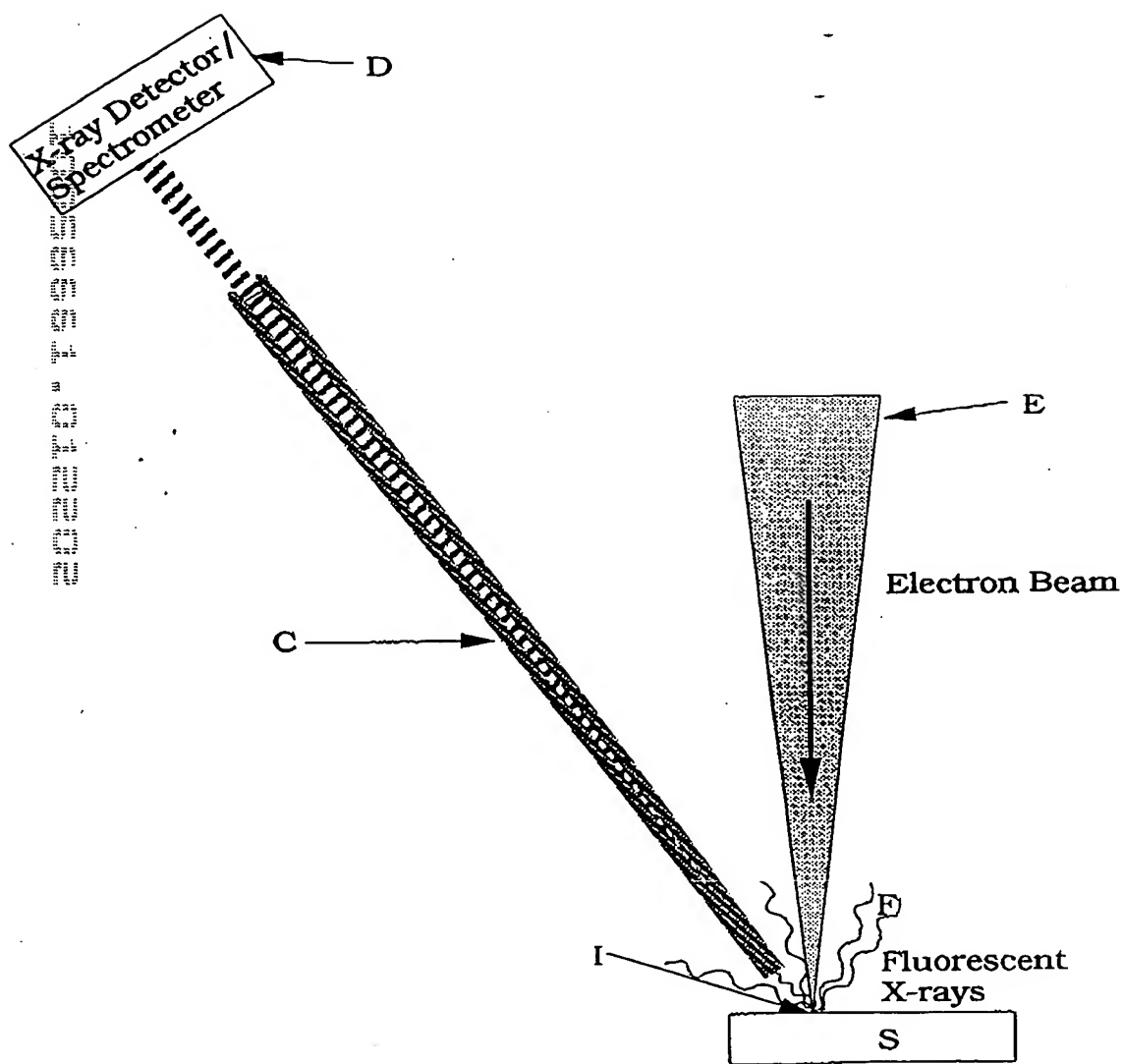


Figure 7

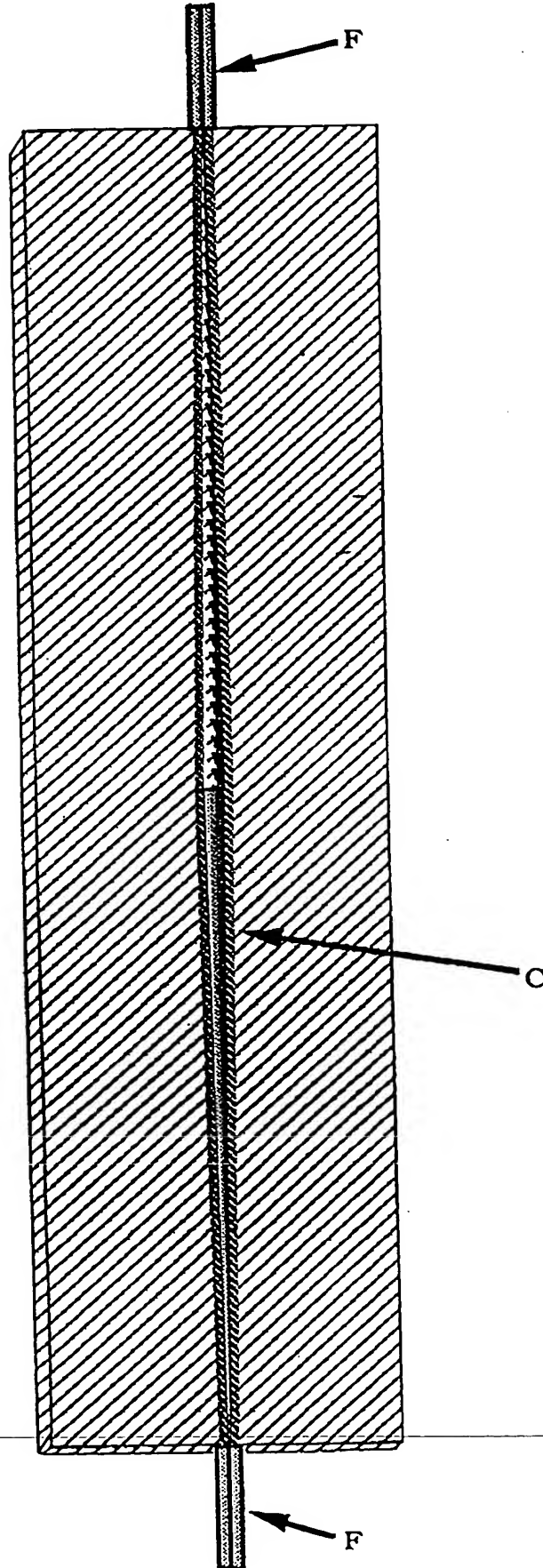


Figure 8

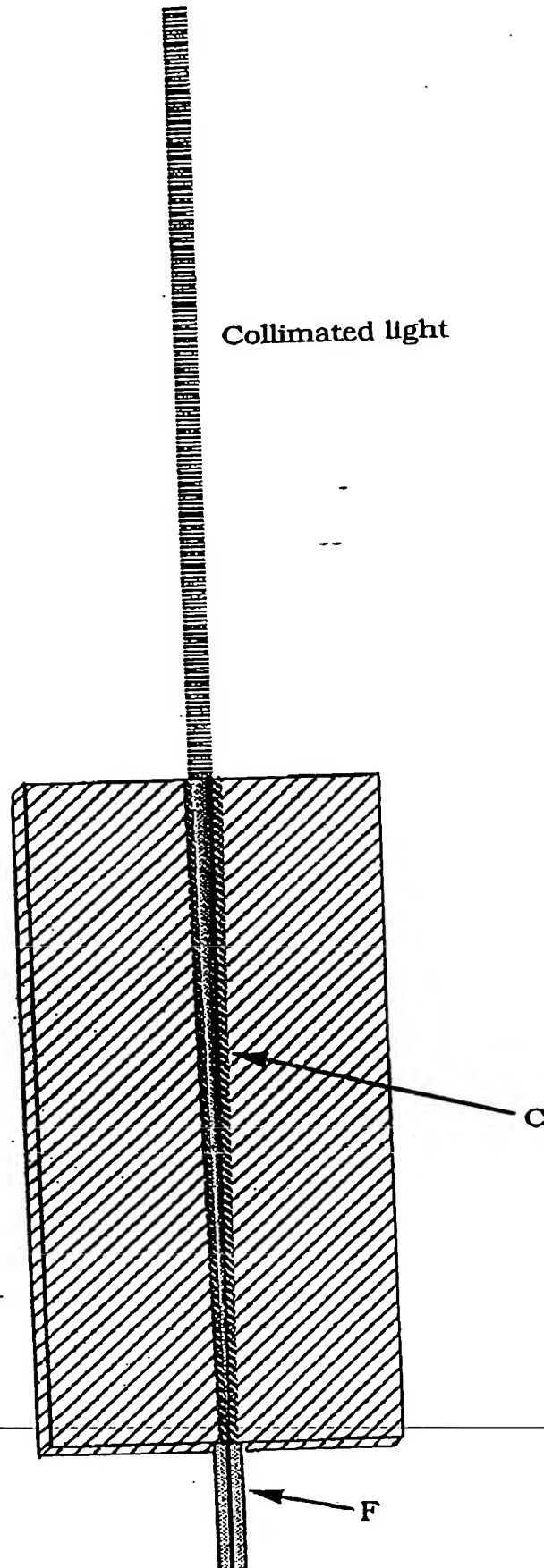


Figure 9

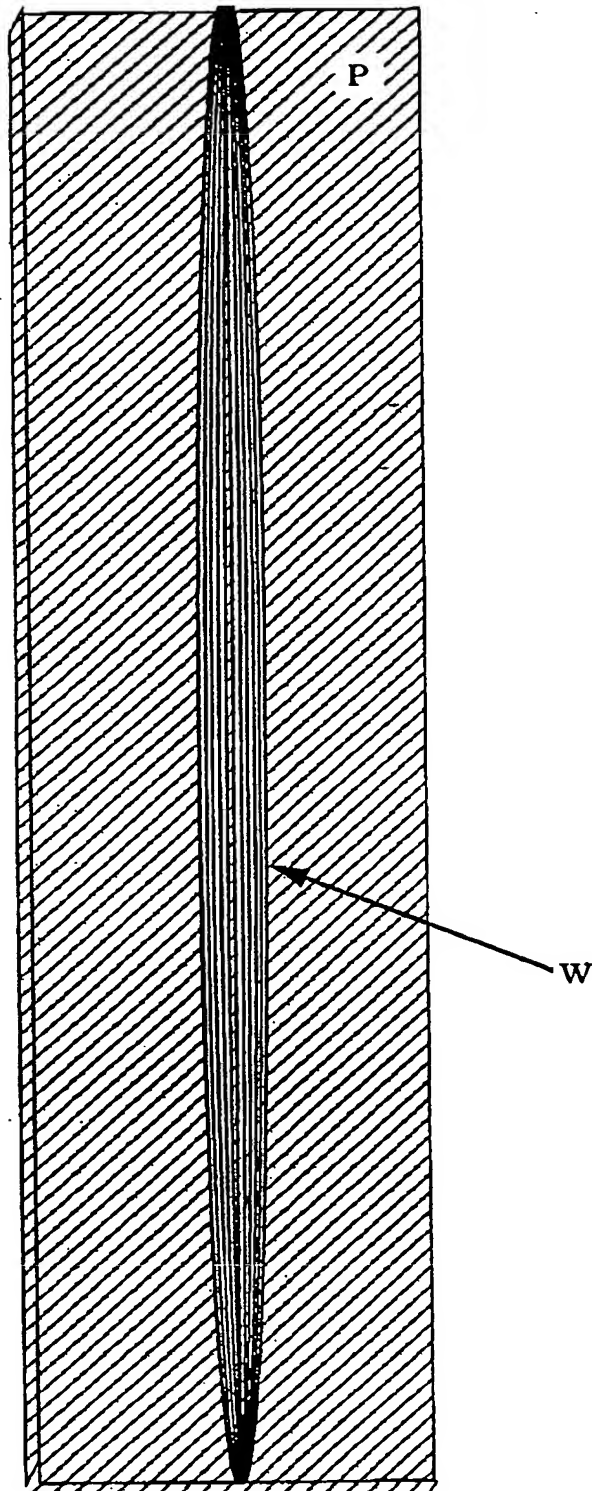


Figure 10

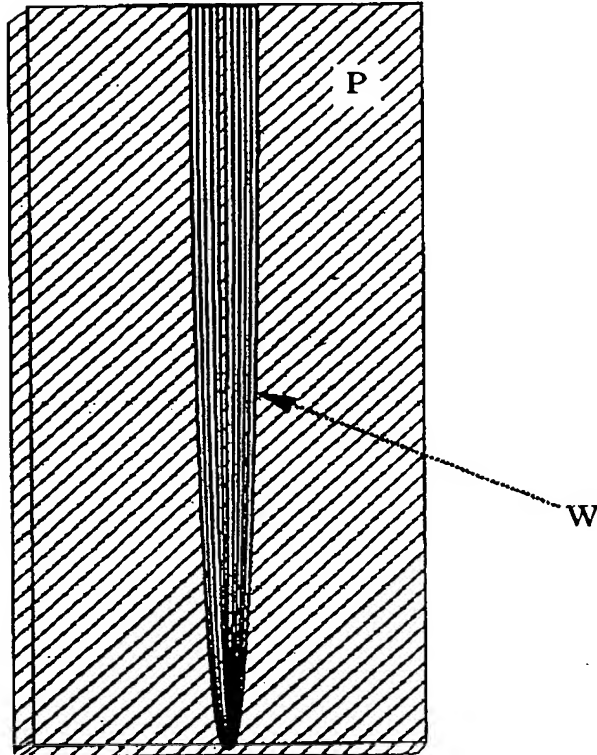


Figure 11

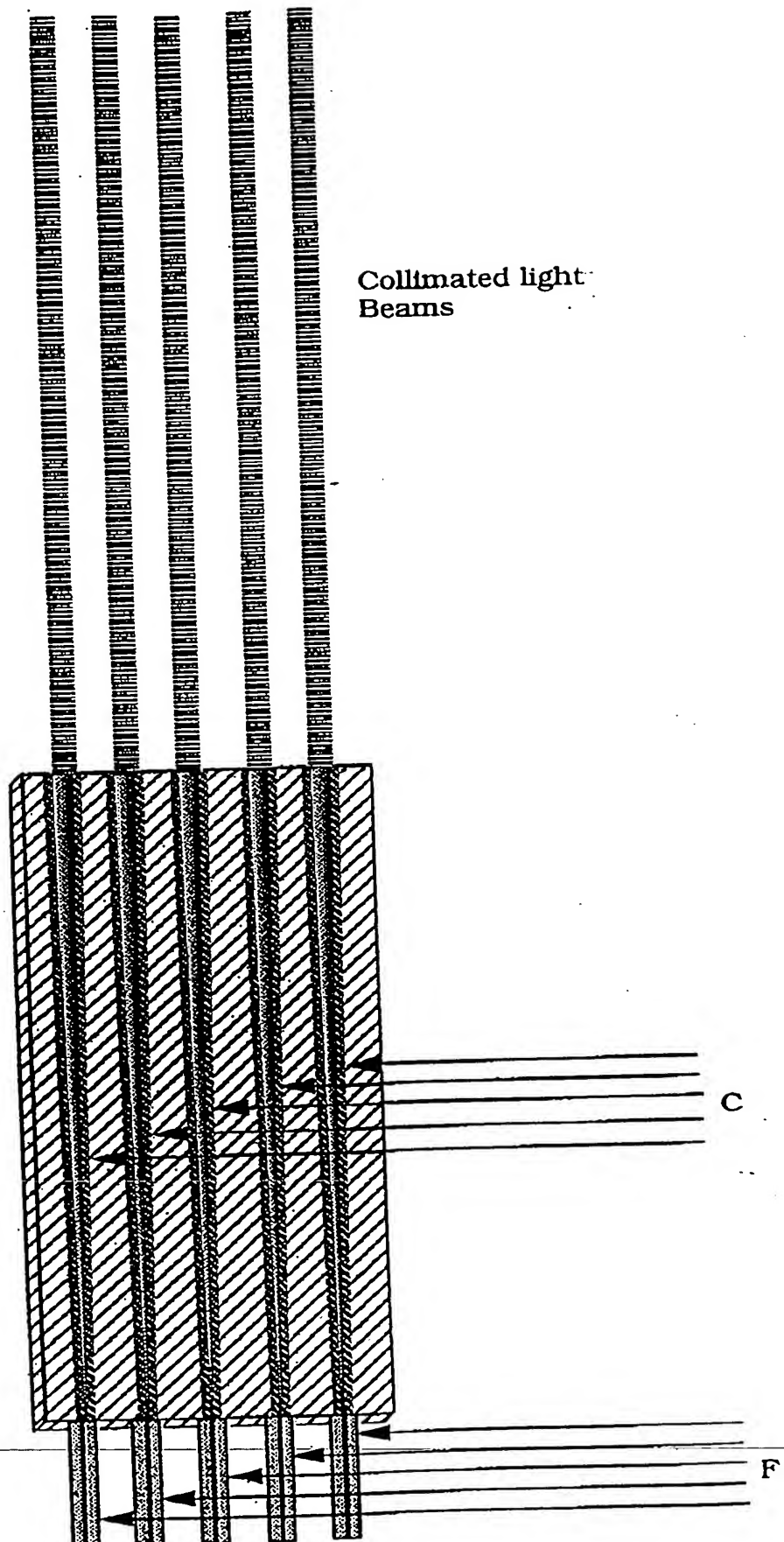


Figure 12

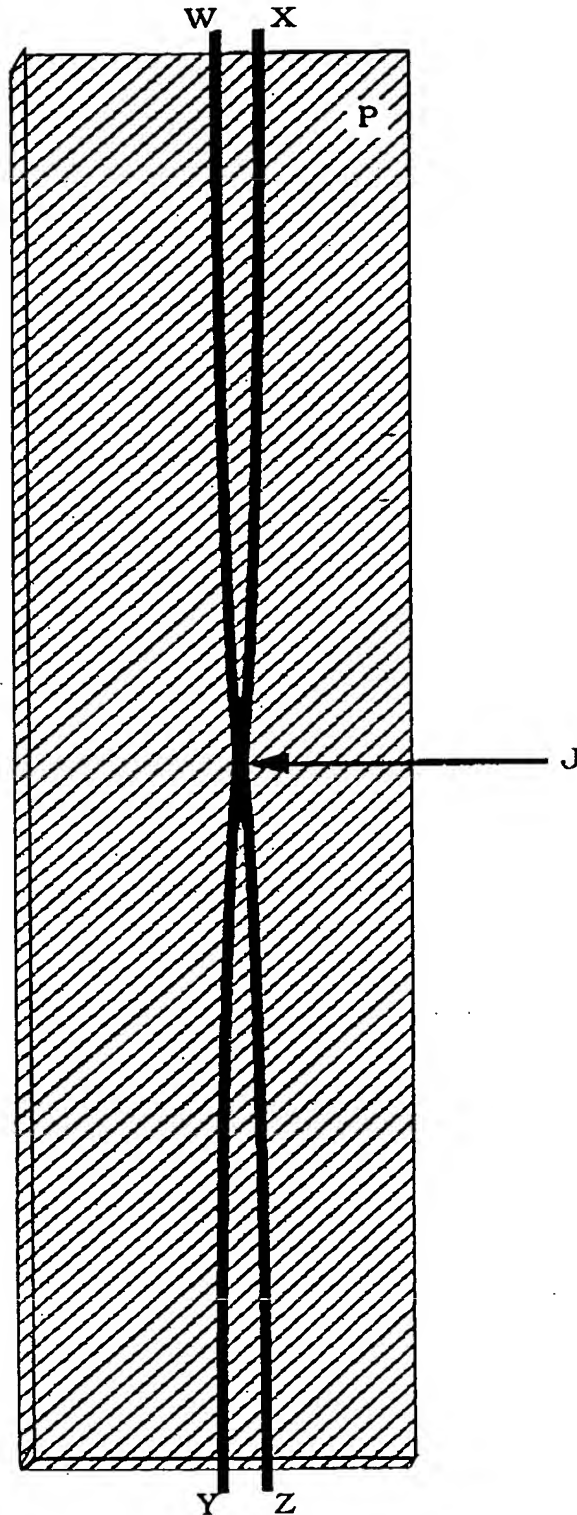


Figure 13